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008064

D350-764-011
Job Sheet 191500



Part No: D350-764-011

Job Qty: 2 pcs

Part Name: Rear Seat Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No:

Due Date: 3/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description: Order 12741

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		MAR 19 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	3/22/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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3/4/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120 QC 4	2 pcs	3/22/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	JAB
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	2 pcs	3/22/19	0.00 0.00		Packaging 3 - 1 - B4B	JAB
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
135 DC - 1 - B4B	2 pcs	3/22/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	2 pcs	3/22/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-764-011
 Location: FG029
 135 - Photocopy bluefile & type labels per PPP D350-764-011 CHG002
 140 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	32 Ea (16 ea)	110-Packaging 1 - Pick Kit	5007279
AN3-3A	Bolt	64 Ea (32 ea)	110-Packaging 1 - Pick Kit	5156957
AN3-6A	Bolt	32 Ea (16 ea)	110-Packaging 1 - Pick Kit	5103950x16
AN4-10A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5082908x7.51626
AN970-6	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5082332
CCR264SS3-3	Cherry Rivet	32 Ea (16 ea)	110-Packaging 1 - Pick Kit	5099573
CR3212-4-2	Cherry Rivet	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5156448
CR3212-5-04	Rivet	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	#M1352743
CR3212-5-07	Rivet	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	#M128429
D2854 46	3/4" Velcro Strip	5.3320 ft (2.666 ea)	110-Packaging 1 - Pick Kit	5051174
D3578-041 46	Doubler	32 pcs (16 ea)	110-Packaging 1 - Pick Kit	5112283x20 508888x12
D3636-041 46	Shoulder Harness	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5105120x1.517006x7
D3637-041 46	Bracket Assembly	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5097453x3 5161536x5
D3637-3 46	Bracket	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5108283
D3638-1 45	Bushing	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5162981
D3639-1 45	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5088965
D3639-2 46	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5069966
D3639-3 234A	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5095026
D3639-4 234A	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5042322
D3640-1 46	Belt Guide	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5100524x3 5164491x1
D3640-3 46	Belt Guide	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5100188x3 5165428x1
D3641-1 234A	Cover	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5104767
D3641-3 234A	Cover	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5094831
D3641-4 234A	Cover RH	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5094829
D3642-1 46	Doubler	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5139088x1.511999x2
D3643-1 46	Stiffener	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5038878
D3643-2 46	Stiffener	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5094748
D3644-1 47	Shim	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5088961x 5127032x3
D3657-1 47	Guide Tool	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150614
MS20426AD3-3	Rivet	64 Ea (32 ea)	110-Packaging 1 - Pick Kit	5185351
MS20426AD4-4	Rivet	212 Ea (106 ea)	110-Packaging 1 - Pick Kit	5113754
MS20426AD4-6	Rivet	56 Ea (28 ea)	110-Packaging 1 - Pick Kit	5093088
MS20470AD4-6	Rivet, Universal Head	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5147499
MS21059L3	Nut Plate	32 Ea (16 ea)	110-Packaging 1 - Pick Kit	5156471
MS21072-L3	Nut Plate	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5100425
MS35206-267	Screw	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5092514
NAS1149D0363J	Washer	96 Ea (48 ea)	110-Packaging 1 - Pick Kit	5152662
NAS1149D0963J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5056386



Container No: S170076



Part: D350-764-011

Job No: 191500

Serial No/Batch: S170076

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR00211SE 18/10/17 TC SH95-

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CANADA
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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	ALS4-1032-130	32	9,354	0
	AN3-3A	64	315	0
	AN3-6A	32	475	0
	AN4-10A	8	123	0
	AN970-6	8	258	0
	CCR264SS3-3	32	251	0
	CR3212-4-2	8	157	0
	CR3212-5-04	8	20	0
	CR3212-5-07	8	33	0
	D2854	5	80	0
	D3578-041	32	44	0
	D3636-041	8	4	0
	D3637-041	8	3	0
	D3637-3	8	13	0
	D3638-1	8	6	0
	D3639-1	2	3	0
	D3639-2	2	15	0
	D3639-3	2	10	0
	D3639-4	2	17	0
	D3640-1	4	3	0
	D3640-3	4	3	0
	D3641-1	4	5	0
	D3641-3	2	8	0
	D3641-4	2	9	0
	D3642-1	4	3	0
	D3643-1	2	8	0
	D3643-2	2	8	0
	D3644-1	4	5	0
	D3657-1	2	4	0
	MS20426AD3-3	64	1,665	0
	MS20426AD4-4	212	2,547	0
	MS20426AD4-6	56	1,041	0
	MS20470AD4-6	16	1,603	0
	MS21059L3	32	150	0
	MS21072-L3	16	53	0
	MS35206-267	16	63	0
	NAS1149D0363J	96	1,616	0
	NAS1149D0963J	8	460	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					